





## **NCS CASCADE 980**

The new fan-deck with a selection of 980 NCS-colours out of the range of the complete range of the 1 950 standard NCS-colours. 137 of the 200 new colours (introduced in 2004) are available in the NCS CASCADE among other popular colours for the building sector.

**Specifications:** 

Colours: 980 stripecoated standard NCS colours, produced and controlled by

NCS Quality Centre according to NCS Quality Level 2. 7 of the colours are repeated

No. of pages: 210 pages

Quality: Based on NCS Edition 2 Quality Management, in compliance with our ISO 9001 certificate

Mix/Matching: Target  $\Delta E_{(CMC \ 1:1)} < 0.3$ 

Final production: NCS Quality Management agreed target

 $70\% \ \Delta E_{(CMC \ 1:1)} < 0.6, \ 20\% \ \Delta E_{(CMC \ 1:1)} < 1.0, \ 10\% \ \Delta E_{(CMC \ 1:1)} < 1.5$ 

Outcome 2004 production: 99.4%  $\Delta E_{(CMC\ 1:1)}$  <0.6, 0.3%  $\Delta E_{(CMC\ 1:1)}$  0.6 - 1.0

Size: Fan-deck in size 50 x 175 mm

Stripes: 4 or 5 colour stripes on each page
Stripe size: 22,4 x 50 mm or 34,6 x 50 mm

Gloss: 95% within 13-22 units 60°

Paper: Zanders Profimago 200 gms

Print: NCS colour notations printed on top of the colour stripes in 1 colour (1+0)

Covers: Standard NCS CASCADE U-shaped cover in clear plastic (priplak) with underlying front page

printed 4+0 and 0+1 for the reverse

Customized covers can be arranged upon request

Text pages: NCS CASCADE textpages in one language\* included

A set of 6 reference pages in the back of the fan deck with a table of contents Hole: Collected, drilled hole (on the right lower side) with metal screw

Weight: 0.475 kilo

Volume (HxWxL): 45 mm x 55 mm x 178 mm

\*' A set of textpages consists of 6 pages, explaining the NCS-system. Languages available: English, French, German, Italian, Spanish, Flemish, Portuguese, Polish, Danish and Swedish.

## More information?

Please contact the NCS Head Office (e-mail: info@ncscolour.com) or your local NCS Colour Centre, see the NCS homepage for details: www.ncscolour.com

*NATURAL COLOR SYSTEM*©® - the international language of colour communication<sup>TM</sup>



